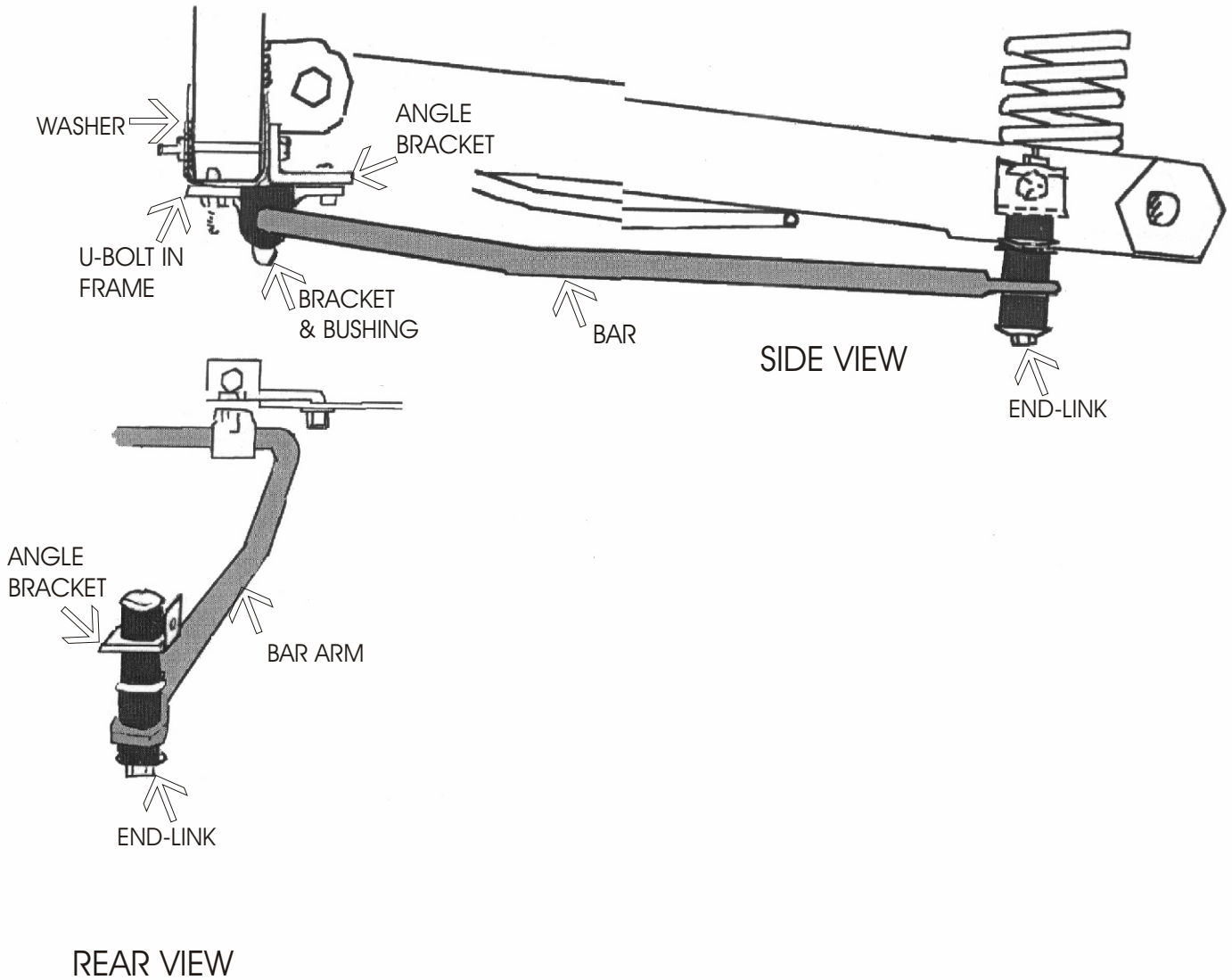
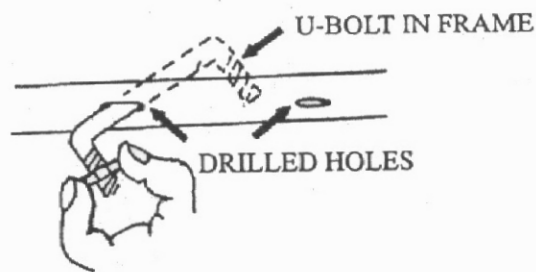


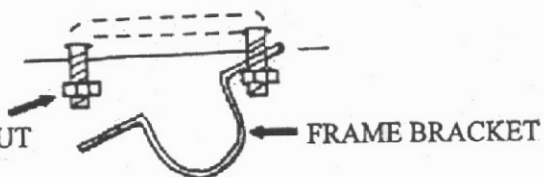
DIRECTION 354



HOW TO INSTALL
A 403 U-BOLT



NOW REMOVE FIRST NUT



DIRECTIONS 354

- STEP #1.** The bar attaches to the chassis cross-member that serves as the attaching point for the rear suspension trailing arms. Position the bar in this position, arms to the rear in between the suspension arms, with the dip in the bar mid-section down (should be on the bar mid-section near the outer bends.)
- STEP #2.** Assemble the bar brackets to the angle brackets (the ones with the two 3/8" holes) as shown. Locate on the under and aft side of the cross-member and mark the cross-member up through the hole in the free side of the bracket and through the hole in the vertical side of the angle bracket. The latter should be drilled right through both sides of the cross-member. The hole in the bottom should be drilled just through the bottom of the cross-member. Using the square U-bolt as a member (or the bracket hole spacing,) drill another hole in the bottom cross-member the width of the U-bolt away (to the inside or outside.)
- STEP #3.** Place a lock-nut on one leg of the U-bolt, insert the other end into the second hole drilled in the frame bottom. Maneuver until it reappears from the other hole. Place the free end of the bar bracket around it and start another lock-nut. Insert the 3" bolt through the vertical side of the angle bracket, through the frame member and secure with the large washer and lock-nut. Free the rear most bend of the bar bracket. Place the sway bar in the bracket with its D-shaped bushing and re-secure. Tighten all nuts to 10 ft./lb. Repeat for other side of the sway bar.
- STEP #4.** Loosely assemble end-links as illustrated. The angle is at the top. Raise the bar arms so that the angle brackets position themselves on the flat inside walls of the suspension arm. Mark through the angles for a 3/8" hole. Drill with a 3/8" drill bit. Secure the angle bracket with the short 3/8" bolt and nut provided. You can reach inside the arm through the drive shaft opening with a wrench. Tighten up the end-link assembly just enough to keep the assembly snug.
- STEP #5.** Check all lock-nuts for suitable tightness. Road test the vehicle to accustom yourself to its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit.

NOTE: For best balance and stability this kit should be used in conjunction with our front bar kit.

HARDWARE

2 RH 040 Brackets	2 RH 508 Bushings
2 RH 021 Angles	2 RH 022 Angles
2 RH 402 U-Bolts	10 RH 304 Lock-Nuts
2 RH 207 Bolts	4 RH 214 Bolts
2 RH 013 End-Links	4 RH 102 Washers
4 RH 104 Washers	