

U-BOLT IN FRAME


## DIRECTIONS 320

Step \#1. Place the bar bracket on the bottom of the longitudinal reinforcing box section that is on the bottom of the floor pan. It should be positioned at the most rearward end of the boxed section. Mark the box section through the bracket holes and then drill with a $3 / 8^{\prime \prime}$ bit (you may be able to use tan existing hole for one end).

Step \#2. Place a nut on one of the short legged U-bolt. Insert the other end into one of the holes and maneuver it until it reappears from the other hole. Position the bar through the bracket, arms to the rear. Position one end of base plate and bracket on the end start another nut on it. Remove first nut and then replace it so as to secure remaining end of the base plate and bracket. Slide bar bushing under the bracket and tighten the nuts to $10 \mathrm{ft} / \mathrm{lbs}$.

Step \#3. Locate the large hole in the adaptor plate on top of the bar eye, with small end inboard. Raise bar to bottom of suspension arm and work through the small hole in the adaptor plate. This will give you the location to drill up from below through the arm (top $\boldsymbol{\&}$ bottom of it). Once drilled the adaptor plate is placed on top of the suspension strut. Secure with the long $3 / 8$ bolt.

Step \#4. Assemble end-link as illustrated thus connecting the bar to the adaptor plate. See general instruction for the details.

Step \#5. The installation is now complete. Have someone bounce the rear of the car so you can check all is clear throughout the suspension travel. Check all fastenings for suitable tightness. Road test the car to accustom yourself to its new handling. As we cannot supervise your installation (or your driving!) we cannot be held responsible for more than the cost of the kit.

NOTE: For best balance and control this kit should be used in conjunction with our front kit.

HARDWARE<br>2 RH 508 Bushings 2 RH 013 End-Links<br>2 RH 205 Bolts 6 RH 304 Lock-Nuts<br>2 RH 402 U-Bolts 2 RH 031 Plates<br>2 RH 033 Plates<br>2 RH 040 Frame Brackets

