



Part 251

8-16-2005

- Step 1.** Remove nut on the outer side of each traction bar pin under the axle. Place angle bracket on the pin as shown and replace nut and tighten.
- Step 2.** Place large bushings on the bar, and then assemble end-links as shown to secure the bar eye above the angle bracket. Tie mid-section of the bar up against the frames with string to facilitate assembly. The nut on the bottom of the end-link assembly should only be tight enough to keep assembly snug, but not over compress bushings.
- Step 3.** With large rubber bushings on the bar against the frame, cover with the bar bracket and mark the frame for drilling. Drill frame bottom with 3/8" drill.
- Step 4.** Place a lock-nut on one end of the U-bolt and insert the other end through the bar bracket, the plate, into the frame, maneuver until it reappears from the other hole in the frame, and then through the free end of the bracket. Secure with another lock-nut.
- Step 5.** Have someone bounce the rear of the car so that you can check for full clearance throughout the suspension travel distance. Check all fastenings for suitable tightness. Road test the vehicle to familiarize yourself to its new handling. As we can not supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit.

**NOTE:** This kit should be used in conjunction with our front bar.

**HARDWARE**

2	RH 015	End-Links	2	RH 024	Angles
2	RH 040	Brackets	2	RH 031	Plates
2	RH 402	U-Bolts	4	RH 304	Lock-Nuts
2	RH 507	Bushings			

