DIRECTION 209

FRAME LIP

SHOCK ABSORBER

BRACKET
& BUSHING

TAIL PIPE

DRIVE SHAFT

BAR

END-LINK

SHOCK BRACKET
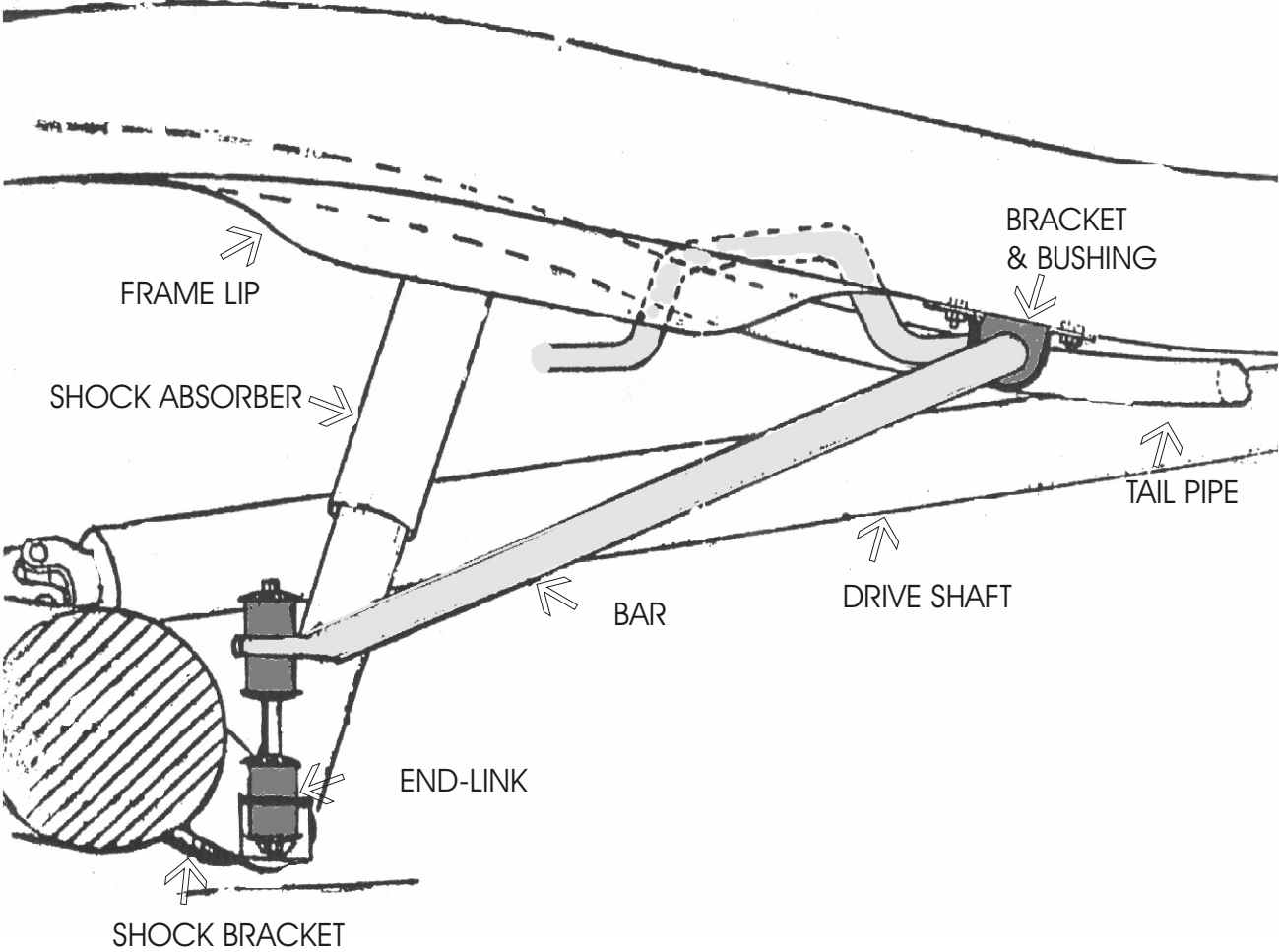
Direction #209

NOTE: On some trucks the frame is not wide enough for the dip in the center of the bar to fit between the frame rails. If this is the case, the kit #291 should be used. Contact your dealer if necessary.

Step #1. Remove the nuts from the lower shock bolts. In some cases, the stud bolts will have to be removed and installed so the bolt threads are toward the tires (outward). Position the angle brackets so that the 3/8" hole is on the stud bolt and the 5/8" hole is above the stud bolt. Replace the nuts and tighten to 25 lb/ft.

Step #2. Place the mid-section bushings on the bar near the arm bends. Position the bar in front of the axle with the arms pointing backward and the dip (up) above the drive shaft and tailpipe(s) as shown.

Step #3. Assemble the end-links as shown to connect the ends of the bar to the angle brackets. Tighten the end-link nuts just enough to slightly bulge the rubber bushings.

Step #4. Raise the mid-section of the bar so that it contacts the frame. Move the mid-section bushings so that the flat side is against the frame. Move the bar forward or backward until the end-links are vertical from front to rear. Mark the frame for drilling. Drill the frame using a 3/8" drill bit.

Step #5. Attach the frame bracket to the frame with the 3/8" bolts provided. Tighten the nuts to 25 lb/ft. Have someone bounce the vehicle to check for clearance of all parts throughout the suspension travel distance.

Step #6. Road test your truck to familiarize yourself with its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit. For best balance and control a rear bar should not be installed unless the truck is equipped with a front bar. Contact your dealer for more information on front bars.

HARDWARE

2	**RH 015 End-Links**	2	**RH 040 Brackets**
2	**RH 509 Bushings**	2	**RH 023 Angle Brackets**
4	**RH 214 Bolts**	4	**RH 304 Lock-Nuts**