



Part #143

8-12-2005

STEP #1 To facilitate the replacement of Arrow front bar; we are enclosing special brackets to hold the larger D bushing. Use the original frame screws to hold this bracket.

STEP #2 As the thicker steel prevents closely spaced reverse bends and reduces clearances also; the frame lip should be modified slightly to clear the bar. This lip was used to add strength to the ocean shipping tie-down loop. That, of course, is no longer functional. To modify, cut up into the lip with a hack saw about 3/4 of an inch just forward and just backward of where the bar will pass under the frame (the cuts will be about 1-1/4" apart). Then, using vise-grips or large adjustable wrench, bend this lip between the slots out and up. This will leave a 1-1/4 wide notch in the lip that will allow the bar to pass.

STEP #3 When the brackets and end-links have been installed again on the new bar, check all fastenings. Bounce the front of the car to double check clearances of all parts throughout the suspension travel distance and lock-to-lock steering.

STEP#4 Road test the car so as to accustom yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit. **NOTE:** For best balance and stability, use this kit in conjunction with our rear bar.

HARDWARE

2 UB 613B Urethane Bushings

2 RH 046C Brackets