

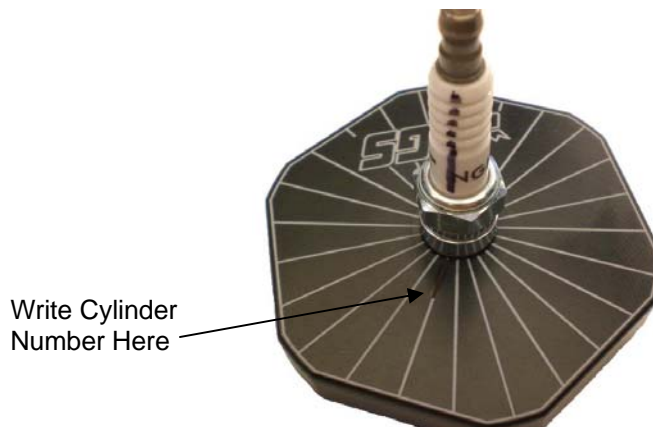
## ***Installation Instructions for 81660 Spark Plug Indexing Kit***

### **Instructions:**

1. Mark your spark plugs by drawing a line on the porcelain parallel to the ground electrode with a magic marker. See Figure 1.
2. Experiment with different thickness indexing washer (not included) until you find the correct thickness to bring the mark on the plug made in step one above to the desired position in the cylinder when tightened normally.
3. Remove the plug and number according to the cylinder it occupied.
4. Insert the plug with its indexing washer into the indexing block using either the tapered or flat side of the block as appropriate. Tighten normally. Mark the cylinder number on the indexing block directly across from the line on the spark plug as shown in Figure 2.
5. Repeat this process for each cylinder. In the future use this indexing block to index new plug sets for this engine.



**FIGURE 1**



**FIGURE 2**