




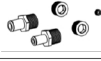











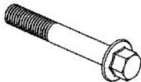



Parts List:

PICTURE	QTY	DESCRIPTION	REPLACEMENT MANUFACTURER & P/N
	1	Manifold Assembly, Water Pump	Holley 97-163 (LS natural) / 97-167 (LS black) / 97-165 (LS polished) 97-164 (LT natural) / 97-168 (LT black) / 97-166 (LT polished)
	1	Gaskets, Water Pump	GM 12630223 (LS) / 12657430 (LT)
	1	Water Pump Drive Assembly / Gasket	Holley 97-200 / GM 12619770
	1	Belt, 6 Rib Serpentine	BANDO 6PK1715
	1	Thermostat 180° / housing	Holley 97-169 (set) GM 89018168 (thermostat only)
	1	NPT Adapters (2) & Plugs (3)	Holley 97-177
	1	Tensioner Assembly with Smooth Pulley	Holley 97-179 OR Gates 38163
	1	Alternator / harness pigtail	Holley 197-302 (natural) / 197-303 (black) / 197-304 (polished), Pigtail Holley 197-400
	1	SD7 A/C Compressor	Holley P/N 199-102 (natural) / 199-104 (black) / 199-106 (polished)
	1	Adapter Manifold for A/C Compressor	Holley 199-202
	1	P/S Pump with Reservoir	Holley P/N 198-101
	1	P/S Pressure Hardline to -6 AN, Banjo Bolt, crush washers (2), & Hardware	Holley 198-203
	1	P/S Pulley	Holley P/N 97-152
	1	Damper Crank Bolt (OE)	GM 12557840 (LS1, 2, 3, 6, & LT) / 11570163 (LS7)

HARDWARE		(REPLACEMENT KIT 97-162)	HARDWARE APPLICATION
	1	Oversized Washer, M8	Tensioner
	1	Button Head Bolt, M8 x 1.25 x 70	Tensioner
	1	Button Head Bolt, M10 x 1.5 x 80	Alternator (outside)
	2	Button Head Cap Bolt, M6 x 1.0 x 18	Thermostat Housing
	6	Button Head Bolt, M6 x 1.0 x 20	Water Pump to Manifold
	2	Socket Head Cap Bolt, M8 x 1.25 x 95	A/C Compressor
	1	Socket Head Cap Bolt, M10 x 1.5 x 75	Alternator (inside)
	5	Flange Head Bolt, M8 x 1.25 x 115	Manifold to Engine Block
	1	Flange Head Bolt, M8 x 1.25 x 50	Manifold to Engine Block
	3	Flange Head Bolt, M8 x 1.25 x 30	Power Steering Pump

Included Only With: 20-185, 20-185BK, 20-185P, 20-205, and 20-205BK			
	1	One-piece damper / pulley	Holley 97-205 (LS1, 2, 3, & 6) / 97-325 (LT)