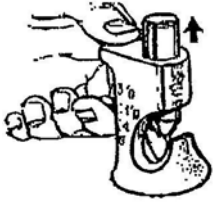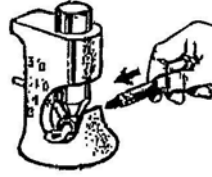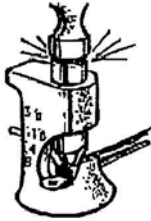# Installation Instructions for 80567 Crimp Tool

1. Position tool on solid surface, base down. Rest thumb on top of tool, behind ram. Hook index finger under lift pin and pull pin upward to lift arm.

2. Insert terminal or splice into nest. Center terminal barrels and center either half of butt splices. Release lift pin, allowing ram to hold terminal or splice in place. Insert stripped wire into barrel.

3. Crimp by hammering on ram with a standard hammer. Crimp is completed when top of lift pin is lined up with AWG wire size on guide.
CAUTION: Wear safety glasses when using this tool.

4. Lift ram and remove completed connection. For splices repeat procedure on opposite half of barrel.

NOTE: Occasionally lubricate with light machine

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