Installation Instructions for 80239 Rapid Flow Pump Holder

Study the photo showing all parts and hardware before you assemble the holder. The photos alone will probably guide you quickly through the assembly and installation mounting process.

Tools needed for assembly:

(1) Hex Key (included). (1) 3/8" Hex end wrench or socket.

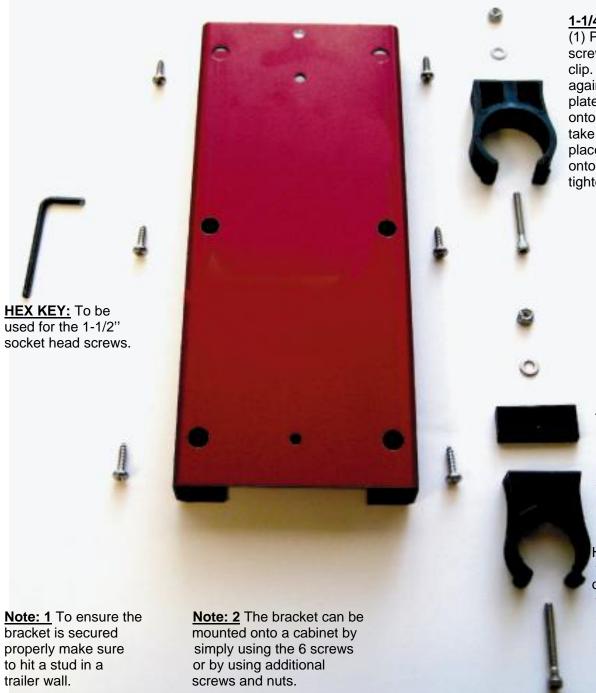
Pump Holder Components Listed Below:

- (1) Aluminum Pump Holder base plate bracket.
- (1) 1-1/4" Large clip This clip will hold the top section.
- (1) 1" Small clip This clip will hold the bottom section.
- (1) 1/4" Thick spacer to be placed behind the small clip.
- (2) 1-1/2" Socket head screws to be placed through both clips
- (2) Stainless Steel Washers to be placed on the back side of the pump holder before securing the lock nut.
- (2) Stainless Steel lock Nuts after you have placed the stainless steel washers over the socket head screw, secure the lock nut down with your 3/8" wrench.
- (6) Stainless Steel 3/4"self tapping sheet metal screws. These screws are made for screwing into the side of the trailer or cabinet.

See page two for illustration.



If your pump has a collar clamp on the draw tube, place the 1 - 1/4" clip in the top hole so the gray spacer will be the contact point.



1-1/4" CLIP

(1) Place socket head screw through 1-1/4" clip. (2) Put washer against back side of plate. (3) Place nut onto screw. Lastly take the Hex Key and place the 3/8" socket onto nut and begin tightening.

1" CLIP

(1) Place socket head screw thru 1" clip and 1/4" spacer. (2) Put washer against back side of plate. (3) Place nut onto screw. Take the Hex Key and place the 3/8" socket onto nut and begin tightening.