

## ***Installation Instructions for 60530 Mustang Offset Rack Bushings***

### ***Safety Guidelines***

The installation begins with common sense! If the installation is not to be performed with the aid of a full-size chassis lift, it is highly recommended that you support the vehicle with four heavy-duty jack stands. The vehicle should be positioned on a hard, flat and level surface (asphalt in the summer can be very dangerous). NEVER use a bumper or scissor jack for the support of your vehicle! ALWAYS use safety glasses. Allow the engine and transmission to cool before disassembly.

### ***Installation Instructions***

- 1.** Remove the nuts and through bolts from the steering rack.
- 2.** Using a screwdriver or similar tool, pry the front half of bushings out of the steering rack.
- 3.** Pull the steel sleeves from the rack with a pair of pliers. Be careful not to damage the sleeves since they will be re-used later.
- 4.** Using a screwdriver or similar tool, pry the rack forward and remove the rear half of the bushings.
- 5.** Be sure to clean any oil, grease or debris from the rack and the bushing mounts prior to re-assembly.
- 6.** Install the bushing in the rear of the rack assembly with the offset hole in the bottom or 6 o'clock position.
- 7.** Install the bushing in the front of the rack assembly with the offset hole in the bottom or 6 o'clock position
- 8.** Insert the steel sleeves through the bushings.
- 9.** Clean the bolt, nut and especially the threads. Re-install the through bolt and nut.
- 10.** Torque to 30-40 lb.ft.

