Installation Instructions for 60160 & 60165 Powerglide Transmission Oil Pan & Pickup Extension Kit

This transmission oil pan 555-60160 includes the aluminum oil pan, drain plug, drain plug gasket, 1/2" NPT to 1/8" NPT reducer, and 1/8" NPT Plug. The pickup extension kit 555-60165 is sold separately. The pickup extension kit includes a cast extension, 2 gaskets, and mounting hardware.

Instructions:

- 1. There are three different options for the oil temperature sender port on the transmission oil pan.
 - Option #1: (1/8" NPT Oil Temperature Sending Unit) Install the 1/2" NPT to 1/8" NPT adapter & add your 1/8" NPT Sending unit to the reducer.
 - Option #2: (1/2" NPT Oil Temperature Sending Unit) Install your 1/2" NPT Sending Unit to the oil pan.
 - Option #3: (No Temperature Sending Unit) Install both the 1/2" NPT Reducer and 1/8" NPT plug in the reducer bushing.
- 2. Remove & discard old oil transmission oil pan, pickup, filter, and hardware.
- 3. Thoroughly clean the filter mounting surface and oil pan mounting surface by removing any dirt, sludge & old gasket material.
- 4. Mount the oil filter extension (item #1). Place a filter gasket (item #2) between the extension and the filter mounting surface of the valve body. Fasten the extension using 1/4"-20 x 3/4" long socket head cap screws (item #3) and lock washers (item #4).
- 5. Mount a new oil filter (item #6 not included) to the extension with a gasket (item #2) between the filter and the extension. Fasten the filter & gasket using the 1/4"-20 x 3/8" button head cap screws (item #5).
- 6. Install the oil pan using a new gasket.

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7. Fill transmission to the proper level with the appropriate transmission fluid. Note that this transmission pan will hold about 2 additional quarts beyond the original transmission capacity to achieve the proper oil level.

