

# **Installation Instructions for 50301**

## **Big Block Ford Timing Cover**

**for 429/460**

### **Installation Instructions:**

#### **Carburetion WITH dipstick in front cover and HAS a fuel pump**

1. Install original dipstick tube in dipstick hole (hardware kit is not needed).

#### **Carburetion with NO dipstick in front cover and HAS a fuel pump**

1. Install dipstick plug in dipstick tube hole. Insert plug by hand first, lightly tap plug in place with mallet making sure plug is fully seated when finished.

#### **Fuel injection with NO dipstick in front cover and NO fuel pump**

1. Install dipstick plug in dipstick tube hole. insert plug by hand first, lightly tap plug with mallet making sure plug is fully seated when finished.
2. Install fuel pump block-off plate and gasket over fuel pump mounting.

#### **Fuel injection ('91 and later) with NO dipstick in front cover and NO fuel pump**

1. Install dipstick plug in dipstick tube hole. insert plug by hand first, lightly tap plug with mallet making sure plug is fully seated when finished.
2. Install special 5/16th studs with Loctite in front cover oil pan bolt holes.
3. Install fuel pump block-off plate and gasket over fuel pump mounting.



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