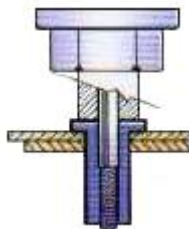


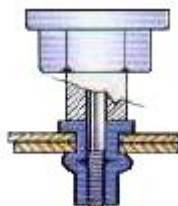
Installation Instructions for 80450 Rivet Nut Kit

Installation Instructions:

1. Drill hole to correct diameter, thread fastener onto tool mandrel and insert into hole.



2. Actuate tool to properly set fastener into material.



3. Complete your fastening operation with a bolt or screw with the proper thread.



Rivet Nut Replacement Parts, Material Thickness & Drill Size

Thread Size	Replacement #	Material Thickness 3/32" to 5/32"		Material Thickness 5/32" to Infinity	
		Hole Size	Drill Size	Hole Size	Drill Size
# 6-32	555-80480	.221	# 2	.2340	A
# 8-32	555-80481	.250	1/4"	.2610	G
# 10-24	555-80482	.2812	9/32"	.2900	L
# 10-32	555-80483	.2812	9/32"	.2900	L
1/4"-20	555-80484	.3906	25/64"	.3906	25/64"
5/16"-18	555-80485	.500	1/2"	.5156	33/64"
3/8"-16	555-80486	.5625	9/16"	.5781	37/64"