

## ***Installation Instructions for 80239 Rapid Flow Pump Holder***

Study the photo showing all parts and hardware before you assemble the holder. The photos alone will probably guide you quickly through the assembly and installation mounting process.

### **Tools needed for assembly:**

(1) Hex Key (included). (1) 3/8" Hex end wrench or socket.

### **Pump Holder Components Listed Below:**

(1) Aluminum Pump Holder base plate bracket.

(1) 1-1/4" Large clip - This clip will hold the top section.

(1) 1" Small clip - This clip will hold the bottom section.

(1) 1/4" Thick spacer - to be placed behind the small clip.

(2) 1-1/2" Socket head screws to be placed through both clips

(2) Stainless Steel Washers - to be placed on the back side of the pump holder before securing the lock nut.

(2) Stainless Steel lock Nuts - after you have placed the stainless steel washers over the socket head screw, secure the lock nut down with your 3/8" wrench.

(6) Stainless Steel 3/4" self tapping sheet metal screws. These screws are made for screwing into the side of the trailer or cabinet.

**See page two for illustration.**



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If your pump has a collar clamp on the draw tube, place the 1 - 1/4" clip in the top hole so the gray spacer will be the contact point.

**1-1/4" CLIP**

(1) Place socket head screw through 1-1/4" clip. (2) Put washer against back side of plate. (3) Place nut onto screw. Lastly take the Hex Key and place the 3/8" socket onto nut and begin tightening.

**HEX KEY:** To be used for the 1-1/2" socket head screws.

**1" CLIP**

(1) Place socket head screw thru 1" clip and 1/4" spacer. (2) Put washer against back side of plate. (3) Place nut onto screw. Take the Hex Key and place the 3/8" socket onto nut and begin tightening.

**Note: 1** To ensure the bracket is secured properly make sure to hit a stud in a trailer wall.

**Note: 2** The bracket can be mounted onto a cabinet by simply using the 6 screws or by using additional screws and nuts.