

## # 31450

Description: 2-1/2" off-road X-pipe for 1979-1993 Mustang V8.

**OFF-ROAD RACE USE ONLY!!** This product is not intended for use on public roads.

**NOTE:** This product is designed to be used in conjunction with BBK long tube headers only.

Instructions:

**DO NOT TIGHTEN ANY BOLTS OR CLAMPS UNTIL THE LAST STEP!!**

1) Remove the original H-pipe from the car, unbolting the system at the headers and at the flanges at the middle of the vehicle. Leave the existing rear extension pipes, mufflers and tail pipes in place unless you will be installing another replacement system.

NOTE: you will need to re-use the manifold bolts and nuts, and also the original air tube clamp, to install this system. Hardware is included for bolting the rear of the system to your existing exhaust system.

2) Install the X-pipe to the headers, using the original hardware.

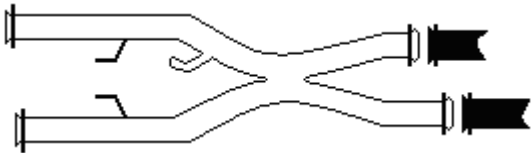
3) Connect the rear portion of the X-pipe to the existing rear exhaust system using the 3/8" x 2-1/2" bolts, nuts, lock washers, and two fender washers per bolt hole on the flanges.

4) Attach the air tube from the vehicle to the air tube on the X-pipe re-using the original air tube clamp.

5) Tighten the air tube clamp and all the bolts. Check for clearance, leaks and rattles.

### **KIT CONTENTS:**

- |                        |                        |
|------------------------|------------------------|
| 8) fender washers      | 1) left front section  |
| 4) 3/8" x 2-1/2" bolts | 1) right front section |
| 4) 3/8" nuts           | 1) rear section X-pipe |
| 4) 3/8" lock washers   |                        |



**JEG'S**  
Performance Products  
1-800-345-4545 [jeps.com](http://jeps.com)



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Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

**DANGER WARNING:** Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

**BUILD SHEET FOR: MUSTANG X-PIPE**

**PART#'S: # 31450, 1021660**

\_\_\_\_ 1) X-PIPE # 1021661

\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

**BUILD SHEET FOR: MUSTANG X-PIPE**

**PART#'S: # 31450, 1021660**

\_\_\_\_ 1) X-PIPE # 1021661

\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

**BUILD SHEET FOR: MUSTANG X-PIPE**

**PART#'S: # 31450, 1021660**

\_\_\_\_ 1) X-PIPE # 1021661

\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_